

# PRODUCT DATA SHEET RKA-SS3G15E-F17 - 1750 RPM

## **D**ESCRIPTION

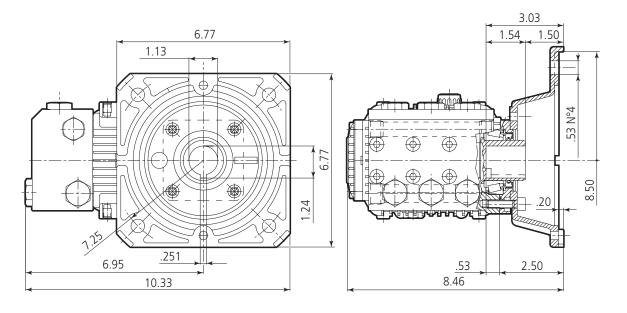


## **S**PECIFICATIONS

Max GPM 3	Max LMP	11.4
Max PSI 1500	Max Bar	105
Power EBHP 3	BORE DIA. MM	18
STROKE MM 9.8	Weight Lbs	22
Max Temp 140°	OIL CAPACITY	<b>15</b> oz
INLET THREAD 1/2"F	Discharge Thread	3/8"F

## **D**IMENSIONS

RKA-SS E version + F17 Hollow shaft pump ø 1"1/8







### SPECIAL FEATURES

#### WET END

- Manifold:
- 316L Stainless Steel Block Style: Strength and no porposity = long life.
- Inlet and Discharge Ports: 1/2" inlet and 3/8" discharge.
- Offset Discharge Ports: High efficiency, smooth flow
- Bolts: 8 Bolts, 6mm, stainless steel.
- Valves:
- *Ultra Form Cages:* Durable, strength, and long life.
- **Poppets, Seat and Spring:** 316 series stainless steel.
- Valve Caps: Machined 316L series stainless steel.
- Packing and Plungers:
- High Pressure Packing: "V" style (D-1) Viton (cotton duct weave base) strong and tightens under load.
- Low Pressure Seals: "U" cup double lip Viton, good positive seal.
- Support and Guides: Machined stainless steel, 2-piece construction and special back-up ring to assure proper plunger alignment, maximize packing and seal life.
- **Plungers:** Special aluminum oxide blend, solid ceramic long life, strong and durable ultra thick design.

#### DRIVE END

- **Bearings:** Premium oversized taper for maximum life and load dispersement.
- **Bearings Supports:** Precision die-cast and machined to assure concentricity and alignment.
- *Crankcase:* Precision die-cast, large cooling fins and covered with a special anti-corrosion finish.
- **Rear Cover:** Precision die-cast, O-Ring sealed and bayonet style sight glass for positive sealing and locking (no threads to loosen). This is an "AR" orginal. Oil drain plug.
- **Plunger Rods:** Stainless steel construction for strength, back-up and O-ring plunger sealing

- system. Special acorn style retaining nuts and SST slingers.
- **Rod Pins:** Precision ground and hardened steel, oversized for load dispersement.
- **Connection Rods:** 1-piece special alloy bronze for higher pressures, oversized for maximum strength, load dispersement, and life. Heavy pin area construction.
- *Crankshaft:* Forged, precision ground and hardened for extremely long life and durability. Available in 24mm solid shaft, 5/8" and 1-1/8" hollow shafts, hydraulic motor and gearbox drives. Shaft key set screws are standard on high-speed version for long shaft life.
- Oil Seals and O-Rings: Triple lip oil seals, long life and much less leak prone. All are constructed of Buna-N rubber. The O-Rings have stainless steel garder springs for assure constant tension on the sealing surface.
- *Oil Drains:* Quantity of 2. One in the rear cover and one in the bottom of the crankcase.
- Oil Capacity: 15 oz.
- *Oil Sight Glasses:* Rear cover and non-drive side bearing housing.

#### EXTRA FEATURES

- **Dyno Proven:** All pumps are dyno tested to assure the theroretical design meets the actual design.
- **Valve Design:** Each pump series has a valve design that optimizes its highest efficiency.
- **Hot Water:** High temperature kits are available to 180°F.
- **Wet End Repair:** Very simple no special tools are required.
- **Mounting Flanges:** Multiple flanges are available.
- Buna-N: Elastomers available.